



# The List of Domestic Factories

**Kita-kanto Factory** 2643-17 Magechi, Kumagaya, Saitama 360-0161  
Products:Regular Coffee

ISO 22000  
ISO 14001  
ISO 9001  
JAS Organic  
Good Inside



**Fuji Factory** 51-1 Masugawa, Fuji, Shizuoka 417-0815  
Products:Regular Coffee

ISO 9001  
ISO 14001  
JAS Organic  
Good Inside



**Nagoya Factory** 1-4-2 Higashihama, Tobishima-mura, Ama, Aichi 490-1446  
Products:Regular Coffee

ISO 9001  
ISO 14001  
JAS Organic  
Good Inside



**Osaka Factory** 3-1-3 Zushi, Takatsuki, Osaka 569-0036  
Products:Instant coffee

ISO 22000  
ISO 9001  
JAS Organic  
Good Inside



**Rokko Island Factory** 2-4 Nishi, Koyo-cho, Higashinada-ku, Kobe,Hyogo 658-0033  
Products:Regular Coffee

ISO 22000  
ISO 9001  
ISO 14001  
JAS Organic  
Good Inside



**Hyogo Factory** 220-1 Ibonaka, Ibo-cho, Tatsuno, Hyogo 679-4155  
Products:Regular Coffee,Canned Coffee

ISO 9001  
JAS Organic  
Good Inside



**Hyogo Beverage Factory** 220-1 Ibonaka, Ibo-cho, Tatsuno, Hyogo 679-4155  
Products:Can Coffee

ISO 9001  
HACCP  
Good Inside